

## Synthesis and Properties of Some Alkyl Esters of *N*-Benzyl-*N*-phenyl- $\beta$ -alanine and *N*-( $\beta$ -Phenylethyl)-*N*-phenyl- $\beta$ -alanine

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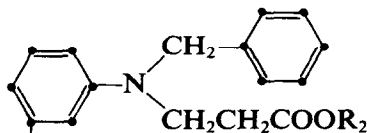
### SUMMARY

*The synthesis of some alkyl esters of N-benzyl-N-phenyl- $\beta$ -alanine and N-( $\beta$ -phenylethyl)-N-phenyl- $\beta$ -alanine is described. The structure of the derivatives has been confirmed by elemental analysis and by IR and  $^1\text{H}$ -NMR spectroscopy.*

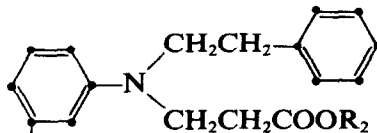
### 1. INTRODUCTION

During our investigations of disperse dyes derived from 3-amino-5-nitro[2,1]benzothiazole<sup>1</sup> we observed that the use as coupling components of derivatives of alkyl esters of acrylic acid resulted in the formation of dyes which had good fastness properties on polyester fibres.

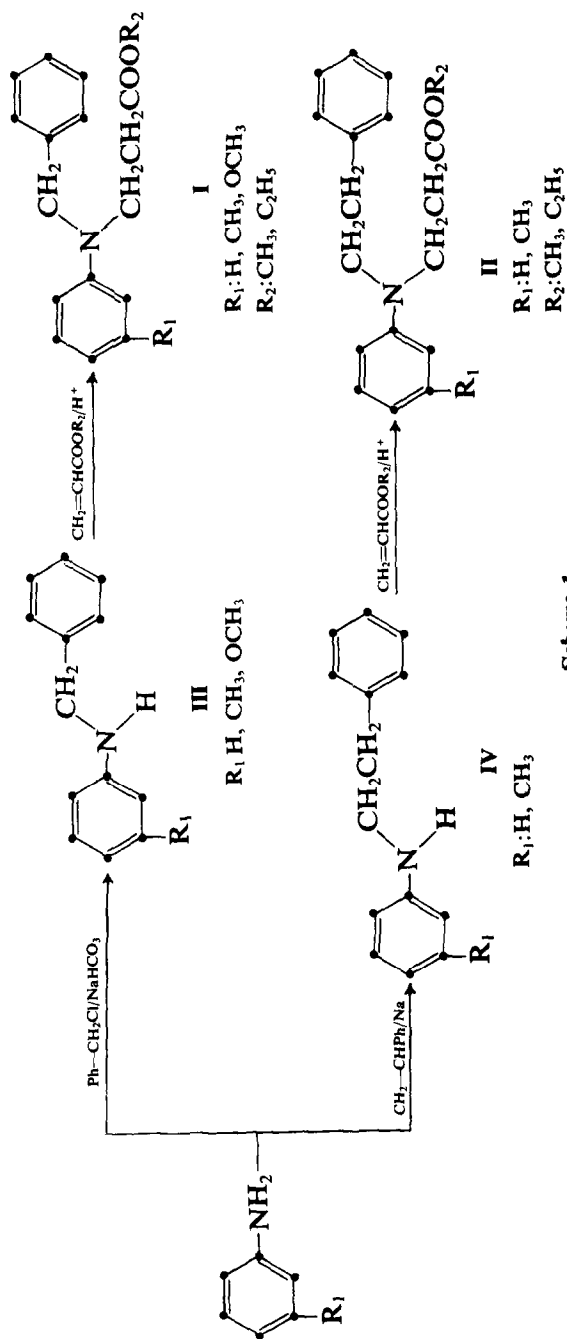
In recent years a significant use in the synthesis of disperse dyes has been made of derivatives of *N*-( $\beta$ -cyanoethyl)-*N*-benzylaniline<sup>2,3</sup> and *N*-( $\beta$ -cyanoethyl)-*N*-( $\beta$ -phenylethyl)aniline.<sup>3</sup> In respect of this, we have now prepared analogues of the above amines which contain the acrylic acid



I  
 $\text{R}_1: \text{H}, \text{CH}_3, \text{OCH}_3$   
 $\text{R}_2: \text{CH}_3, \text{C}_2\text{H}_5$



II  
 $\text{R}_1: \text{H}, \text{CH}_3$   
 $\text{R}_2: \text{CH}_3, \text{CH}_3, \text{C}_2\text{H}_5$



Scheme 1.

ester group instead of the  $\beta$ -cyanoethyl moiety, and in particular the coupling components represented by formulae I and II.

## 2. RESULTS AND DISCUSSION

The amines I and II were prepared by the two-stage synthesis shown in Scheme 1.

The derivatives of *N*-benzylaniline III were prepared according to methods described in the literature,<sup>4</sup> i.e. by treatment of primary aromatic amines such as aniline, *m*-toluidine and *m*-anisidine with benzyl chloride in the presence of sodium bicarbonate at 90–95°C. Analytically pure products were isolated by vacuum distillation. The second stage of the synthesis of the derivatives I involved the addition of amines to  $\alpha,\beta$ -unsaturated carbonyl compounds in the presence of acidic catalyst.<sup>5</sup> This reaction was carried out by heating under reflux the secondary aromatic amine with a 50% molar excess of methyl or ethyl acrylate in the presence of acetic acid and hydroquinone. The use of a larger excess of acrylate had no marked influence on the yield of the product. However, hydroquinone played a very important role. In its absence, we observed the formation of large amounts of polymeric by-products which caused a significant decrease in the yield of the required reaction products. Analytically pure amines I were isolated in 55–70% yield by vacuum distillation.

The derivatives of *N*-( $\beta$ -phenylethyl)aniline IV were synthesised according to the method described by Wegler and Pieper<sup>6</sup> involving reaction of a primary aromatic amine, e.g. aniline or *m*-toluidine, with a catalytic amount of sodium in the presence of ferrous sulphate. The products obtained in this way were treated with styrene under reflux. Analytically pure amines IV were isolated by vacuum distillation. Amines II, the derivatives of *N*-( $\beta$ -phenylethyl)aniline IV, were prepared in the same way as described for amines I with 55–60% yield.

The physical constants, yields and elemental analysis data of compounds I and II are summarised in Table 1.

The chemical structure of compounds I and II was established by IR and <sup>1</sup>H-NMR spectroscopy.

The IR spectra of all amines showed two groups of absorption bands arising from their aromatic structure, the first at 3040–3030 cm<sup>-1</sup> and the

**TABLE I**  
Physical Constants, Yield and Elemental Analysis Data of Amines I and II

Amine	$R_1$	$R_2$	Yield (%)	B.p. (°C/mm Hg)	$n_D^{20}$	Elemental analysis (%)					
						C		H		N	
						Calc.	Found	Calc.	Found	Calc.	Found
I	H	CH <sub>3</sub>	70	167-172/1	1.5814	75.81	76.36	7.11	7.12	5.19	5.43
I	H	C <sub>2</sub> H <sub>5</sub>	70	172-178/1	1.5681	76.32	75.77	7.42	7.43	4.94	4.87
I	CH <sub>3</sub>	CH <sub>3</sub>	55	160-162/0.4	1.5735	76.32	76.37	7.42	7.70	4.94	5.31
I	CH <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>	60	190-193/2	1.5649	76.74	76.63	7.79	7.50	4.71	5.00
I	OCH <sub>3</sub>	CH <sub>3</sub>	65	209-210/3	1.5785	72.22	73.10	7.07	7.20	4.67	4.86
I	OCH <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>	65	216-218/4	1.5695	72.82	72.70	7.39	7.30	4.46	4.81
II	H	CH <sub>3</sub>	65	165-167/0.4	1.5704	76.30	76.40	7.46	7.50	4.94	5.16
II	H	C <sub>2</sub> H <sub>5</sub>	56	159-164/0.3	1.5617	76.73	76.80	7.79	8.02	4.71	5.03
II	CH <sub>3</sub>	CH <sub>3</sub>	60	201-203/3	1.5614	76.73	76.56	7.79	7.90	4.71	4.76
II	CH <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>	60	172-176/0.5	1.5576	77.14	77.65	8.08	8.25	4.49	4.39

second at  $900\text{--}700\text{ cm}^{-1}$ , due to stretching  $\nu_{\text{CH}}$  and bending  $\delta_{\text{CH}}$  vibrations respectively, in the aromatic ring. The strong absorption band in the range  $1740\text{--}1730\text{ cm}^{-1}$ , which was assigned to stretching vibrations  $\nu_{\text{C=O}}$  of the carbonyl group, and the band in the range  $1190\text{--}1180\text{ cm}^{-1}$  (stretching vibration  $\nu_{\text{C-O}}$ ) confirmed the presence of the ester group. In the IR spectra of amines I and II the alkyl stretching bands  $\nu_{\text{CH}}$  in the range  $2990\text{--}2980\text{ cm}^{-1}$  were also observed. Infrared spectroscopy data of compounds I and II are given in Table 2.

TABLE 2  
Characteristic IR Absorption Maxima of Amines I and II

Amine	$R_1$	$R_2$	$\nu_{\text{CH}}$ ( $\text{cm}^{-1}$ )	$\nu_{\text{CH}}$ ( $\text{cm}^{-1}$ )	$\nu_{\text{C=O}}$ ( $\text{cm}^{-1}$ )	$\nu_{\text{C-O}}$ ( $\text{cm}^{-1}$ )	$\delta_{\text{CH}}$ ( $\text{cm}^{-1}$ )
I	H	$\text{CH}_3$	3 040	2 980	1 740	1 190	900–700
I	H	$\text{C}_2\text{H}_5$	3 030	2 990	1 730	1 180	900–700
I	$\text{CH}_3$	$\text{CH}_3$	3 040	2 980	1 730	1 190	900–700
I	$\text{CH}_3$	$\text{C}_2\text{H}_5$	3 040	2 980	1 730	1 190	900–700
I	$\text{OCH}_3$	$\text{CH}_3$	3 030	2 980	1 740	1 180	900–700
I	$\text{OCH}_3$	$\text{C}_2\text{H}_5$	3 040	2 980	1 730	1 180	900–700
II	H	$\text{CH}_3$	3 030	2 980	1 730	1 190	900–700
II	H	$\text{C}_2\text{H}_5$	3 030	2 980	1 740	1 190	900–700
II	$\text{CH}_3$	$\text{CH}_3$	3 030	2 980	1 740	1 180	900–700
II	$\text{CH}_3$	$\text{C}_2\text{H}_5$	3 030	2 980	1 740	1 190	900–700

In the  $^1\text{H-NMR}$  spectra, analysis of the chemical shifts, multiplicity and integration of the relevant groups of protons provided unambiguous arguments in support of the proposed structures. The  $^1\text{H-NMR}$  data of compounds I and II are presented in Table 3.

### 3. EXPERIMENTAL

All reagents were purified by conventional methods.

The IR spectra were recorded for liquid films on a Specord 71 IR spectrophotometer (Zeiss, Jena). The  $^1\text{H-NMR}$  spectra were measured at 80 MHz with a Tesla BS 487c spectrometer in  $\text{CCl}_4$  solutions using TMS as internal standard.

TABLE 3  
H-NMR Spectral Assignments of Amines I and II<sup>a</sup>

Amine	R <sub>1</sub>	R <sub>2</sub>	<sup>1</sup> H-NMR [CCl <sub>4</sub> , TMS int., δ (ppm), J (Hz)]
I	H	CH <sub>3</sub>	2.475t (2H, J = 7.0, —CH <sub>2</sub> CH <sub>2</sub> COOCH <sub>3</sub> ), 3.475s (3H, —COOCH <sub>3</sub> ), 3.625t (2H, J = 7.0, —NCH <sub>2</sub> CH <sub>2</sub> ), 4.31bs (2H, —PhCH <sub>2</sub> ), 6.375–7.375m (10H, arom.).
I	H	C <sub>2</sub> H <sub>5</sub>	1.11t (3H, J = 7.0, —OCH <sub>2</sub> CH <sub>3</sub> ), 2.51t (2H, J = 7.0, —CH <sub>2</sub> CH <sub>2</sub> COOCH <sub>2</sub> CH <sub>3</sub> ), 3.69t (2H, J = 7.0, —NCH <sub>2</sub> CH <sub>2</sub> ), 4.01q (2H, J = 7.0, —COOCH <sub>2</sub> CH <sub>3</sub> ), 4.47bs (2H, —PhCH <sub>2</sub> ), 6.45–7.30m (10H, arom.).
I	CH <sub>3</sub>	CH <sub>3</sub>	2.187s (3H, Ph—CH <sub>3</sub> ), 2.5t (2H, J = 7.0, —CH <sub>2</sub> CH <sub>2</sub> COOCH <sub>3</sub> ), 3.51s (3H, —CH <sub>2</sub> COOCH <sub>3</sub> ), 3.625t (2H, J = 7.0, —NCH <sub>2</sub> CH <sub>2</sub> ), 4.43bs (2H, —PhCH <sub>2</sub> ), 6.175–7.375m (9H, arom.).
I	CH <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>	1.125t (3H, J = 7.0, —COOCH <sub>2</sub> CH <sub>3</sub> ), 2.175s (3H, Ph—CH <sub>3</sub> ), 2.5t (2H, J = 7.0, —CH <sub>2</sub> CH <sub>2</sub> COOCH <sub>2</sub> CH <sub>3</sub> ), 3.625t (2H, J = 7.0, —NCH <sub>2</sub> CH <sub>2</sub> ), 3.975q (2H, J = 7.0, —COOCH <sub>2</sub> CH <sub>3</sub> ), 4.425bs (2H, —PhCH <sub>2</sub> ), 6.175–7.412m (9H, arom.).
I	OCH <sub>3</sub>	CH <sub>3</sub>	2.46t (2H, J = 7.0, —CH <sub>2</sub> CH <sub>2</sub> COOCH <sub>3</sub> ), 3.46s (3H, —CH <sub>2</sub> CH <sub>2</sub> COOCH <sub>3</sub> ), 3.55s (3H, Ph—OCH <sub>3</sub> ), 3.60t (2H, partly overlapped, —NCH <sub>2</sub> CH <sub>2</sub> ), 4.38bs (2H, —PhCH <sub>2</sub> ), 5.95–7.26m (9H, arom.).
I	OCH <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>	1.06t (3H, J = 7.0, —COOCH <sub>2</sub> CH <sub>3</sub> ), 2.46t (2H, J = 7.0, —CH <sub>2</sub> CH <sub>2</sub> COOCH <sub>2</sub> CH <sub>3</sub> ), 3.53s (3H, Ph—OCH <sub>3</sub> ), 3.54t (2H, partly overlapped, —NCH <sub>2</sub> CH <sub>2</sub> ), 3.93q (2H, J = 7.0, —CH <sub>2</sub> COOCH <sub>2</sub> CH <sub>3</sub> ), 4.38bs (2H, —PhCH <sub>2</sub> ), 6.00–7.28m (9H, arom.).

II	H	CH <sub>3</sub>	2.38t (2H, $J = 7.0$ , $-\text{CH}_2\text{CH}_2\text{COOCH}_3$ ), 2.74t (2H, $J = 7.0$ , $-\text{PhCH}_2\text{CH}_2$ ), 3.45t $\left(4\text{H}, J = 7.0, -\text{N} \begin{smallmatrix} \text{CH}_2 \\ \text{CH}_2 \end{smallmatrix} \right)$ , 3.51s (3H, $-\text{COOCH}_3$ ), 6.37–7.25m (10H, arom.).
II	H	C <sub>2</sub> H <sub>5</sub>	1.13t (3H, $J = 7.0$ , $-\text{COOCH}_2\text{CH}_3$ ), 2.39t (2H, $J = 7.0$ , $-\text{CH}_2\text{CH}_2\text{COOCH}_2\text{CH}_3$ ), 2.76t $(2\text{H}, J = 7.0, -\text{PhCH}_2\text{CH}_2)$ , 3.47t $\left(4\text{H}, J = 7.0, -\text{N} \begin{smallmatrix} \text{CH}_2 \\ \text{CH}_2 \end{smallmatrix} \right)$ , 4.00q (2H, $J = 7.0$ , $-\text{COOCH}_2\text{CH}_3$ ), 6.42–7.35m (10H, arom.).
II	CH <sub>3</sub>	CH <sub>3</sub>	2.23s (3H, $\text{Ph}-\text{CH}_3$ ), 2.37t (2H, $J = 7.0$ , $-\text{CH}_2\text{CH}_2\text{COOCH}_3$ ), 2.72t (2H, $J = 7.0$ , $-\text{PhCH}_2\text{CH}_2$ ), 3.45t $4\text{H}, -\text{N} \begin{smallmatrix} \text{CH}_2 \\ \text{CH}_2 \end{smallmatrix} \right)$ , 3.68s (3H, $-\text{COOCH}_3$ ), 6.17–7.40m (9H, arom.).
II	CH <sub>3</sub>	C <sub>2</sub> H <sub>5</sub>	1.15t (3H, $J = 7.0$ , $-\text{COOCH}_2\text{CH}_3$ ), 2.25s (3H, $\text{Ph}-\text{CH}_3$ ), 2.37t (2H, $J = 7.0$ , $-\text{CH}_2\text{CH}_2\text{COOCH}_2\text{CH}_3$ ), 2.75t (2H, $-\text{PhCH}_2\text{CH}_2$ ), 3.47t $\left(4\text{H}, -\text{N} \begin{smallmatrix} \text{CH}_2 \\ \text{CH}_2 \end{smallmatrix} \right)$ , 4.00q (2H, $-\text{COOCH}_2\text{CH}_3$ ), 6.20–7.35m (9H, arom.).

<sup>a</sup> Abbreviations: s, singlet; t, triplet; q, quartet; m, multiplet; b, broad.

### 3.1. Synthesis of the methyl ester of *N*-benzyl-*N*-(*m*-methylphenyl)- $\beta$ -alanine (I; $R_1 = \text{CH}_3$ ; $R_2 = \text{CH}_3$ )

*m*-Toluidine (142.3 g; 1.33 mol), 35 ml water and 35 g sodium bicarbonate were heated on a steam bath to 90–95°C and freshly distilled benzyl chloride (42 g; 0.33 mol) was then added over 1 h. Reaction was continued for a further 3 h at 95°C. The precipitate was filtered off and from the filtrate the organic layer was separated. This was washed with saturated salt solution, dried with anhydrous magnesium sulphate and distilled under reduced pressure at 190°C/13 mm Hg (b.p. 165–166°C/4 mm Hg).<sup>7</sup> *N*-Benzyl-*m*-toluidine (III;  $R_1 = \text{CH}_3$ ) was obtained (36 g; 54% yield).

Calc.: C, 85.27; H, 7.61; N, 7.10%.

Found: C, 85.30; H, 7.80; N, 7.25%.

*N*-Benzyl-*m*-toluidine (19.7 g; 0.1 mol) was heated under reflux with 13.5 ml freshly distilled methyl acrylate in the presence of 4 ml acetic acid and 0.2 g hydroquinone. After reacting for 20 h, the reaction mixture was distilled under reduced pressure at 160–162°C/0.4 mm Hg to give 15.56 g (55%) *N*-benzyl-*N*-(*m*-methylphenyl)- $\beta$ -alanine (I;  $R_1 = \text{CH}_3$ ;  $R_2 = \text{CH}_3$ ).

### 3.2. Synthesis of the methyl ester of *N*-benzyl-*N*-(*m*-methoxyphenyl)- $\beta$ -alanine (I; $R_1 = \text{OCH}_3$ ; $R_2 = \text{CH}_3$ )

*N*-Benzyl-*m*-anisidine (III;  $R_1 = \text{OCH}_3$ ; b.p. 214–216°C/13 mm Hg) and its acrylate derivatives were obtained according to the procedure described in Section 3.1 above. The structure of *N*-benzyl-*m*-anisidine was confirmed by elemental analysis.

Calc.: C, 78.87; H, 7.04; N, 6.57%.

Found: C, 78.90; H, 7.50; N, 7.01%.

### 3.3. Synthesis of the methyl ester of *N*-( $\beta$ -phenylethyl)-*N*-(*m*-methylphenyl)- $\beta$ -alanine

Sodium (9.0 g) was dissolved under reflux in 64.3 g (0.6 mol) freshly distilled *m*-toluidine with a small amount of ferrous sulphate. Freshly distilled styrene (52 ml, 0.45 mol) was then added slowly over 1 h and the reaction continued for a further 3 h at 198–200°C. After cooling the



mixture to 20°C, 500 ml water was added. The organic layer was separated, dried with anhydrous magnesium sulphate and distilled under reduced pressure at 208–212°C/215 mm Hg to give 48.4 g (50 %) of *N*-( $\beta$ -phenylethyl)-*m*-toluidine (IV;  $R_1 = \text{CH}_3$ ).

Calc.: C, 85.30; H, 8.05; N, 6.63 %.

Found: C, 85.12; H, 8.05; N, 6.50 %.

The methyl ester of *N*-( $\beta$ -phenylethyl)-*N*-(*m*-methylphenyl)- $\beta$ -alanine was prepared in the same way as the ester described in Section 3.1.

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